

TIME CALCULATION TABLE
CHROMALUXE TEXTURED METAL PANELS :

V. 21-10-20

Total cm ²	Time	ISO sizes	Centimeter sizes	Inch sizes
600	> 04:00	ISO A4	20cm x 30cm	8" x 10"
900	> 04:15		30cm x 30cm	11" x 11"
1200	> 04:30		30cm x 40cm	11" x 14"
1800	> 04:45	ISO A3	40cm x 40cm	9" x 16"
2400	> 05:00		40cm x 60cm	11" x 16"
2600	> 05:15		50cm x 50cm	
3000	> 05:30	ISO A2	60cm x 60cm	
3600	> 05:45			
4200	> 06:00	ISO A1	60cm x 80cm	
4800	> 06:15		70cm x 70cm	
5400	> 06:30			
6000	> 06:45	Quarter Sheet	80cm x 80cm	
6600	> 07:00		70cm x 100cm	
7200	> 07:15		60cm x 120cm	24" x 48"
7800	> 07:30	ISO A0		
8400	> 07:45		100cm x 100cm	40" x 40"
9000	> 08:00			
9600	> 08:15	Half Sheet		
9900	> 08:30			
10200	> 08:45			
10800	> 09:00	Full Sheet	120cm x 120cm	48" x 48"
11400	> 09:15			
12000	> 09:30			
12600	> 09:45			
13200	> 10:00			
13800	> 10:15			
14400	> 10:30			
15000	> 10:45			
15600	> 11:00			
16200	> 11:15			
16800	> 11:30			
17400	> 11:45			
18000	> 12:00			
18600	> 12:15			
19200	> 12:30			
19800	> 12:45			
20400	> 13:00			
21000	> 13:15			
21600	> 13:30			
22200	> 13:45			
22800	> 14:00			
23400	> 14:15			
24000	> 14:30			
24600	> 14:45			
25200	> 15:00			
25800	> 15:15			
26400	> 15:30			
27000	> 15:45			
27600	> 16:00			
28200	> 16:15			
28800	> 16:30			

Edition: Epson SC F-series + Wasatch SoftRip + SEFA

HOW TO CALCULATE THE CORRECT TIME :

To calculate the time: multiply height by width and choose the time that is closest to your result.

Example: $20 \times 30 \text{cm}^2 = 600 \text{cm}^2 \gg \gg 3:02 \text{ minutes}$

TECHNICAL SPECIFICATIONS :

Printers: Epson SC-F series with nK inks
Heat press: SEFA Slide/Subli/SubliMax/SubliMaxi
Temperature: 195°C / 385°F
Pressure: 5,5bar / 80psi
Printed via: Wasatch SoftRIP

Given times are only guidelines / sizes based on most produced dimensions.
Differences are possible, dependent the printer, inks, heatpress, etc...

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More info on WWW.STARTTOSUBLIMATE.COM